en  Reprocessing instructions
Injection Needle
25207
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NOT APPLICABLE FOR THE US
1 Target group

These reprocessing instructions are intended for personnel with technical knowledge and expertise in the reprocessing of medical devices.
2 General information

2.1 Read the reprocessing instructions

If the reprocessing instructions are not followed, patients, users, or third parties may be injured or the product may be damaged.

- Read the reprocessing instructions for the product and its components carefully and follow all the safety notes and warnings.

2.2 Read the reprocessing instructions for use

If the reprocessing instructions for use are not followed, patients, users, or third parties may be injured or the product may be damaged.

- Read and follow the “Cleaning, disinfection, care, and sterilization of KARL STORZ instruments” instructions for use (item no. 96216003).

The cleaning, disinfection, and sterilization procedures are explained in detail in the reprocessing instructions for use.

The reprocessing instructions for use can be downloaded from www.karlstorz.com.

2.3 Read the instructions for use for the reprocessing unit

If the instructions for use are not followed, patients, users, or third parties may be injured or the product may be damaged.

- Read the instructions for use for the reprocessing unit carefully and follow all the safety notes and warnings.
- Carry out reprocessing in accordance with the instructions for use for the reprocessing unit.

2.4 National laws and regulations

National laws and regulations must be observed in addition to the accompanying documentation.

2.5 Additional information on the product

Additional general information on the product can be requested and downloaded from www.karlstorz.com.

2.6 Description of warning messages

To prevent any injury to persons or damage to property, the warnings and safety notes in the instructions for use must be observed. The warning messages describe the following levels of danger.

⚠️ WARNING

Designates a possible imminent risk. If this is not avoided, it could lead to death or serious injuries.

⚠️ CAUTION

Designates a possible imminent risk. If this is not avoided, it could lead to minor injuries.

⚠️ NOTICE

Designates a possibly harmful situation. If this is not avoided, the products could be damaged.
3 Safety

3.1 Unsterile product
The product is not sterile when delivered. The use of non-sterile products poses a risk of infection for patients, users, and third parties.
- Reprocess the product in line with the reprocessing instructions before initial use and every subsequent use.

3.2 Contaminated products
During work on contaminated devices, the guidelines for personal safety must be observed.

3.3 Working with process chemicals
Incorrect exposure time, concentration, life span, and range of action of chemicals can lead to a risk of infection for the patient, user, and third parties, as well as damage to the product.
- Note the information provided by the manufacturer of the chemicals and the microbiological range of action of the chemicals used.

3.4 Creutzfeldt-Jakob disease
Products that come into contact with the central nervous system can become contaminated by organic residue containing prions. Prions lead to infection with Creutzfeldt-Jakob disease.
If Creutzfeldt-Jakob disease has been diagnosed or is suspected:
- Do not continue to use the product.
- Dispose of the product properly; see Disposing of the product.
4 Overview of processes

The following reprocessing procedures have been approved for the product:

- Reprocessing with automated decontamination

A detailed description of the processes is provided in the respective chapters in these instructions.

4.1 Reprocessing cycle for standard products
5 Materials for reprocessing

The reprocessing accessories used must be clean and functional.

The reprocessing accessories are listed below:

<table>
<thead>
<tr>
<th>Application</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Initial treatment at the site of use</strong></td>
<td>Moist compresses, possibly disposable cloth</td>
</tr>
<tr>
<td><strong>Pre-Cleaning</strong></td>
<td></td>
</tr>
<tr>
<td>Brushing the surfaces</td>
<td>Brush, item no. 27652</td>
</tr>
<tr>
<td><strong>Cleaning and disinfection</strong></td>
<td></td>
</tr>
<tr>
<td>Manual drying and/or after-drying</td>
<td>Medical compressed air from compressed air gun, item no. 27660</td>
</tr>
<tr>
<td></td>
<td>Alternatively: syringe 60 cc</td>
</tr>
<tr>
<td><strong>Maintenance</strong></td>
<td></td>
</tr>
<tr>
<td><strong>Packaging</strong></td>
<td>Standardized and approved packaging</td>
</tr>
</tbody>
</table>

Suitable reprocessing accessories are listed in the following catalog:

- HYGIENE – Care, Sterilization, Storage Techniques (item no. 96211004)
6 Bedside Pre-Cleaning

- Reprocessing of the product should start within 2 hours of use to ensure the effectiveness of the reprocessing processes listed in the reprocessing instructions.

1. Wipe the surfaces of the product with a compress or disposable cloth to remove gross soiling, corrosive solutions, and drugs.
2. Rinse surfaces with cold water.
3. Rinse the lumens with a water-filled syringe.

6.1 Transport to the reprocessing site

1. Right after using / bedside pre-cleaning of the product, place it in a suitable dry transport container.
2. Transport the securely positioned product to the site of reprocessing.
7 Disassembly

Prior to cleaning and disinfection, the device must be separated into its individual components as far as possible, or as described in the instructions for use.
8 Cleaning and disinfection

The following procedures are validated and approved for cleaning and disinfection of the product:
- Automated cleaning: thermal disinfection

8.1 Reprocessing with automated decontamination

8.1.1 Pre-Cleaning

8.1.1.1 Brushing surfaces

Required materials:
- Brush, item no. 27652

1. Clean the surfaces of the product under cold running water with a brush.
2. Brush the surfaces until residue can no longer be seen.
3. Irrigate the surfaces with cold running water.

8.1.1.2 Irrigating the lumens

Required materials:
- Water gun with matching irrigation attachment (item no. 27660) and water pressure 2.5 bar

1. Irrigate the lumens with the water gun and irrigation attachment for 5 seconds.
   Alternatively: Irrigate the lumens with the water-filled syringe.
2. Perform the irrigation process a total of 3 times.

8.1.2 Automated cleaning / thermal disinfection

A washer-disinfector for thermostable devices must be used for the device. The washer-disinfector must meet the requirements of standard ISO 15883.

The \( A_0 \) value of the disinfection process must be observed.

Required materials:
- Suitable slide-in trolley and, if necessary, suitable instrument holder.
  The selection must be made in consultation with the manufacturer of the WD.

1. Place the device in the slide-in basket and, if necessary, in the instrument holder.
2. Connect the lumina of the device using the irrigation facilities of the slide-in trolley.

The parameters of the automated cleaning and disinfection process validated by KARL STORZ are specified in the document “Cleaning, Disinfection, Care, and Sterilization of KARL STORZ Instruments” (item no. 96216003).

<table>
<thead>
<tr>
<th>Steps</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Pre-irrigation</td>
</tr>
<tr>
<td>2. Cleaning</td>
</tr>
<tr>
<td>3. Intermediate irrigation</td>
</tr>
<tr>
<td>4. Thermal disinfection</td>
</tr>
<tr>
<td>5. Drying</td>
</tr>
</tbody>
</table>
WARNING
Risk of infection due to residual liquid!
If devices are not adequately dried following disinfection, the effectiveness of the validated reprocessing processes is not guaranteed.

▶ Use compressed air or a syringe filled with air to dry devices fully following disinfection.
▶ Check if the product is dry and dry it by hand if necessary, see chapter Visual inspection [p. 13].
9 Visual inspection

1. Check products for the following points:
   – Visible soiling
   – Damage and corrosion
   – Completeness
   – Dryness

2. Subject any products displaying visible soiling to another complete cleaning and disinfection process.

3. Discard damaged and corroded medical devices.

4. Discard incomplete medical devices or replace missing parts.

5. Dry the product by hand if necessary.
10 Assembly

- Assemble the product in reverse order, see chap. Disassembly [p. 10].
11 Life span

The end of the product life is largely determined by wear, reprocessing processes, the chemicals used and any damage resulting from use.

11.1 Functional check

If the device does not fulfill one of the points listed below or if damage can be identified, see chapter ‘Maintenance, repair, servicing and disposal’ in the instructions for use.

The following tests must be carried out to detect functional limitations:

1. Check the surface of the product for mechanical integrity and changes.
2. Check the labeling for legibility.
3. Check the product for mechanical integrity.
4. Check the correct positioning of the assembled components and, if necessary, also check the cleaning connector.
5. Check the cutting edge or tip for mechanical integrity.
12 Packaging

The packaging material must always be matched to the sterilization process being used.

Required materials:

- Standardized packaging materials and packaging materials and systems that have been approved for the product (EN 868 Parts 2–10, EN ISO 11607 Parts 1 + 2, DIN 58953)
13 Sterilization

The sterilization processes described below have been validated and approved for this medical device by KARL STORZ.

- Select the suitable procedure, taking into consideration the country-specific regulations and in consultation with the device manufacturer.

13.1 Steam sterilization

When carrying out sterilization using saturated steam, the steam sterilizer with fractionated vacuum and the sterilization process must meet the requirements of the following standards:

- EN 285 Large steam sterilizers – Requirements and test procedures
- DIN EN 13060 Small steam sterilizers
- DIN EN ISO 17665 for routine monitoring

Within the scope of validation, the following material was used:

- KLS Martin Group marSafe container plus standard hospital nonwoven and film packaging

- Sterilize the product using a fractionated vacuum procedure (DIN EN ISO 17665) with the following parameters:
  - 134°C–137°C with a minimum contact time of 3 minutes and maximum contact time of 18 minutes